

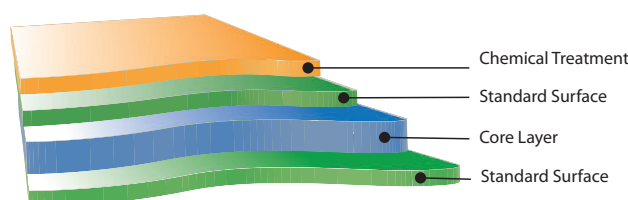


## HOSTAPHAN™ RNK 2CSR

### Chemically treated transparent polyester film for printing, coating and sterilizable laminates

HOSTAPHAN™ RNK 2CSR is a biaxially oriented coextruded film made of polyethylene terephthalate (PET) which is chemically pre-treated on one side. It is suitable for the manufacture of printed laminates, particularly if the laminates are required to resist sterilization in hot water or steam. The pre-treatment is a cross-linked acrylate which provides very good adhesion to solvent-based inks and laminating adhesives.

#### Layer structure of HOSTAPHAN™ RNK 2CSR



#### Typical properties

Property	Thickness µm	Units	Value		Test Method	Test Conditions
			MD	TD		
<b>MECHANICAL</b>						
Tensile strength	12-23 36 50-75	N/mm <sup>2</sup>	260 260 185	260 280 270	ISO 527-1 and ISO 527-3 Sample type 2	Test speed 100 %/min.; 23 °C, 50 % r.h.
Elongation at break	12-23 36 50-75	%	110 140 200	100 125 120	ISO 527-1 and ISO 527-3 Sample type 2	Test speed 100 %/min.; 23 °C, 50 % r.h.
Young's Modulus	12-23 36 50-75	N/mm <sup>2</sup>	4400 4500 4000	5000 5000 5500	ISO 527-1 and ISO 527-3 Sample type 2	Test speed 1 %/min.; 23 °C, 50 % r.h.
F5-value (stress to obtain 5% elongation)	12-75	N/mm <sup>2</sup>	110	105	ISO 527-1 and ISO 527-3 Sample type 2	Test speed 100 %/min.; 23 °C, 50 % r.h.
<b>THERMAL</b>						
Shrinkage	12-23 36-75	%	1.4 1.0	0.2 0.2	DIN 40634	150°C, 15 min.
<b>OPTICAL</b>						
Transparency	12-75	%	90		ASTM-D 1003-61 method A	-
Haze	12-23 36 50-75	%	2 3 4		ASTM-D 1003-61 method A	Enlarged measurement angle



Property	Thickness $\mu\text{m}$	Units	Value		Test Method	Test Conditions
			MD	TD		
<b>SURFACE</b>						
Coefficient of friction (static)	12-75	-	0.4		DIN53375 or ASTM-D 1894	-
Surface tension Non treated side	12-75	mN/m (dyne/cm)	43		DIN 53364	Test inks
<b>PHYSICAL/CHEMICAL</b>						
Density	12-75	$\text{g/cm}^3$	1.4		ASTM-D 1505-68 method C	23°C
Water absorption	12-75	%	0.5		ASTM-D 570	4 days in water at 23°C
<b>BARRIER</b>						
Air	12	$\text{cm}^3/\text{m}^2 \times \text{d} \times \text{bar}$	60		DIN 53380	23°C, 0% r.h.
Oxygen	12	$\text{cm}^3/\text{m}^2 \times \text{d} \times \text{bar}$	110		DIN 53380	23°C, 50% r.h.
Water vapour	12	$\text{g}/\text{m}^2 \times \text{d}$	16		DIN 53122	23°C, 85% r.h.
Nitrogen	12	$\text{cm}^3/\text{m}^2 \times \text{d} \times \text{bar}$	35		DIN 53380	23°C, 0% r.h.
Carbon dioxide	12	$\text{cm}^3/\text{m}^2 \times \text{d} \times \text{bar}$	500		DIN 53380	23°C, 0% r.h.

MD = Machine direction, TD = Transverse direction

## Delivery program HOSTAPHAN™ RNK 2CSR

Thickness $\mu\text{m}$	Yield		Roll length <i>m</i>	Roll-diameter <i>mm</i>	Roll length <i>m</i>	Roll-diameter <i>mm</i>
	$\text{g}/\text{m}^2$	$\text{m}^2/\text{kg}$				
12	17	60	24 000	650	48 000	900
19	27	38	9 200	500	18 400	700
23	32	31	9 600	550	19 200	800
36	50	20	8 000	635	12 000	770
50	70	14	6 400	670	9 600	810
75	105	9.5	4 000	650	6 000	790

Other roll lengths on request. Core diameter: 152.4 mm (6")

This HOSTAPHAN™ film is permitted for food contact according to the current version of EU Regulation 1935/2004 and 10/2011 as well as FDA regulation 21 CFR 177.1630 under the conditions set out in our current Declaration of Compliance. Before using this Hostaphan® film in a food contact article, please request this Declaration of Compliance.

This data sheet reflects our state of knowledge at the time this was prepared. The purpose is to provide an overview of the characteristics of our products and their potential uses. The values given reflect the typical characteristics of the film. They are not specification limits. They are neither a guarantee of specific properties nor the suitability of products in specific applications. The user must observe industrial property rights, such as patents or trademarks. The quality of our products is covered by the terms of the General Conditions of Sale of MITSUBISHI POLYESTER FILM GmbH.